

SEND REMITTANCE TO:

J.J. NICHTING COMPANY

REPAIR ORDER

1342 Pilot Grove Rd.
Pilot Grove, IA 52648
Phone: 319-469-4461
Fax: 319-469-4703

FARMALL COUNTRY SINCE 1920



www.jjnichting.com

Pilot Grove 319-469-4461
Mt. Pleasant 319-385-3314
Sigourney 641-622-3440
West Liberty 563-886-6175
Grinnell 641-236-3195

SOLD TO
30157 LARSON CATTLE CO LLC
C/O JACK LARSON
7642 MEDIAPOLIS RD
MEDIAPOLIS, IA 52637

SHIP TO

CIH 1644 COMB 94 SN: JJC0098215 HR 5187.0 W:01
Sold By: 50 PO #: 1644 21-22 CMI Date 3/15/22 WORK ORDER WP16924
Ship By: Tax #: 11:24:16 PRT: 17

Work Order Summary

01 2021-2022 1644 Combine CMI Inspection ***\$400.00 Rate***	400.00
02 Trucking **Wants to coordinate trucking into shop along	
03 Steering hand pump.	208.53
06 Feeder Housing	1375.36
07 Rotor Cage Modules	457.20
08 Grain Pan	349.80
09 Discharge area	656.10
10 Grain/ Tailings Auger/ Elevator	656.85
11 Belts and chains	172.55
12 Cooling System	341.60
14 Additional/Miscellaneous....	2520.01
15 Weld cracks	898.54
** DISCOUNT	-191.00
** SALES TAX	430.89
** TOTAL	8276.43

Tax D Qty Description -----* Price Amount

Group: 01

01 2021-2022 1644 Combine CMI Inspection ***\$400.00 Rate***

Blaten performed the CMI Inspection 12-3-21
5187 Eng Hrs

10% Parts Discount has been applied

SHOP LABOR	Total Hours: 3.40	
	** TOTAL SHOP LABOR	400.00
	* SEGMENT SUBTOTAL	400.00

02 Trucking **Wants to coordinate trucking into shop along

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with the 1486 tractor (WP16764) that is coming in***
Customer hired a trucking company to bring the combine into
the shop Scott helped unload the combine 11-12-21 and get
stored away.
Adam moved equipment around 3/4/22

* SEGMENT SUBTOTAL

03 Steering hand pump.

Hydro is weak.
Header won't raise.

CORRECTION
I found the specs for the header lift 2500, and reel lift 2100
then I tested them, and they had 2500 psi for the header lift,
and 2100 for the reel lift. I couldn't find anything wrong
with the hydro either, as it did everything it should have.

SHOP LABOR Total Hours: 1.70
** TOTAL SHOP LABOR 204.00

PARTS SHOP					
070002	1	PRM W10077	11OZ CLEAN CHEM	4.53	4.53

* SEGMENT SUBTOTAL 208.53

06 Feeder Housing

Replace feeder chain striper plates
Adjust feeder chain
Replace broken bolts in feeder
Replace lift cylinder cotter pins/ washers

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Loosened up the feeder chain, removed the old plates, and replaced them, then adjusted them and tightened them down and adjusted the feeder chain. Replaced all the broken bolts in the feeder. Lifted the feeder up, removed the lower lift pins, welded up the wear grooves in them, then I welded washers to the lower cylinder mount, put the pins back in and replaced the cotter pins. I replaced 2 of the feeder slats that had cracks in them.					
SHOP LABOR		Total Hours: 10.63			
				** TOTAL SHOP LABOR	1275.60
PARTS SHOP					
000002	2	TRN	P4765-035	5/8 LOCK N C18-2A	7.39
000002	2	CAS	86529695	BOLT 5/8 X C18-1F	7.35
000002	2	CAS	23442R1	#550 S PIN C20S	2.00
000002	2	TRN	BOLT1	BOLTS / PE C19	2.78
000002	1	TRN	BOLT2	BOLTS / PE C19	6.77
000002	2	TRN	P2131-626	BOLT, CARR C18-9G	.33
000002	2	CAS	247780	NUT \$, FLNG C18-7A	.34
000002	2	CAS	118268A1	SLAT ASSY- BN4-49A	27.00
000002	1	PRM	ATO10	10 AMP FUS C22-96S	.79
070002	2	PRM	W8849	MAG1 CLEAN CHEM	5.91
				** TOTAL PARTS SHOP	99.76
				* SEGMENT SUBTOTAL	1375.36

07 Rotor Cage Modules

Weld cracks in concave

CORRECTION

Removed the concaves, straightened them out, cleaned up all the cracks, and welded them, then put the concaves back in.

SHOP LABOR

Total Hours: 3.81

** TOTAL SHOP LABOR 457.20

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			* SEGMENT SUBTOTAL		457.20

08 Grain Pan

Replace auger bed blocks
Weld auger bed patch back on

CORRECTION
Cleaned up the auger bed, removed the wood blocks, and replaced them.

SHOP LABOR Total Hours: 1.89
** TOTAL SHOP LABOR 226.80

000002		4	CAS 193414C2	WOOD BEARI C06-5G	30.75	123.00
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* SEGMENT SUBTOTAL 349.80

09 Discharge area

Replace chopper bearings

CORRECTION
Removed the shields, belt and speed sensor, then I removed the bearing flanges, and torched the bearings off. Cleaned the shaft up, slid the new bearings in, put flanges and lock collars on, then I put the belt shield and speed sensor back on.

SHOP LABOR Total Hours: 3.28
** TOTAL SHOP LABOR 393.60

000002		2	CAS 47577206	BRG. / STR C17-6K	114.00	228.00
000002		2	CAS 47577185	COLLAR-BRG C17-3K	17.25	34.50
					** TOTAL PARTS SHOP	262.50

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Tax	D	Qty	Description	Price	Amount
			* SEGMENT SUBTOTAL		656.10

10 Grain/ Tailings Auger/ Elevator

Look into paddle chain miss adjusted possible 1/2 link removed
Replace bearings in tailings return auger
Patch clean grain elevator bottom boot inner section and divider

CORRECTION

Lowered the top sprocket, removed one half link, then I adjusted the chain. Made a patch for the bottom boot, and welded it on, then replaced the middle divider. I removed the tailings drive chain, then I removed the return auger, knocked all the bearings and seals out, replaced them and put the auger back on, with the chain, and adjusted the chain.

SHOP LABOR Total Hours: 5.13
** TOTAL SHOP LABOR 615.60

000002	1	CAS 1317270C3	DIVIDER - BN2-15B	41.25	41.25
			* SEGMENT SUBTOTAL		656.85

11 Belts and chains

Adjust all belts and chains
Reattach separator belt guide
Replace hardware on separator belt tensioner

CORRECTION

Adjusted all the belts and chains. Put the separator belt guide back on with new bolts, and I replaced the washers on the separator belt tensioner, and re-adjusted it.

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Tax	D	Qty	Description	Price	Amount
			SHOP LABOR	Total Hours: 1.45	
				** TOTAL SHOP LABOR	172.55
				* SEGMENT SUBTOTAL	172.55

12 Cooling System

Replace air screen brushes

CORRECTION

Removed the air screen, knocked the brushes off, put the new one on and put the screen back on.

SHOP LABOR

Total Hours: .43

** TOTAL SHOP LABOR 51.60

PARTS SHOP

000002 1 CAS 164615C93 BRUSH / RO BULK4-3B 290.00 290.00

* SEGMENT SUBTOTAL 341.60

14 Additional/Miscellaneous....

Weld cracks right side frame
Bent frame and fan bearings.
Moisture sensor runs on its own.

CORRECTION

Cleaned up all the cracks around the cleaning fan, and welded them. Removed the cleaning fan belt and lower pulley, removed the bearings, and the mount on one side, then we pulled the fan out, and disassembled it. Made a new shaft, then put it back together on the new shaft. Made an new heavier mounting plate, and put the fan back in with new bearings, flanges, lock collars, and the new plate. Replaced one half of the lower pulley, and put the belt back on. Found that the manual over ride button was causing the

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moisture sensor auger to kick on by itself, we couldn't get a new button so I made a new one and installed it, the auger hasn't moved on its own since.					
SHOP LABOR			Total Hours: 11.04		
			** TOTAL SHOP LABOR	1324.80	
PARTS SHOP					
000002	4	CAS	247780 NUT S, FLNG C18-7A	.34	1.36
000002	1	CAS	185819C1 PIVOT/RH # C06-2F	23.00	23.00
000002	1	CAS	185818C1 PIVOT/LH # C06-1F	23.00	23.00
000002	4	TRN	P2708-622 3/8 X 3/4 C18-9A	.51	2.04
000002	2	CAS	T38017 WASHER-BRG C21S	8.45	16.90
000002	1	CAS	G13609 BRG.THRUST C21S	5.25	5.25
000002	2	CAS	574940R91 NEEDLE BEA C16-5J	21.00	42.00
000002	2	CAS	564592R91 SEAL / TAI C16-3J	14.50	29.00
000002	16	TRN	P2707-583 BOLT 5/16X C18-10A	.40	6.40
000002	16	CAS	145458 WHIZ NUT / C18-7A	.18	2.88
000002	16	CAS	247780 NUT S, FLNG C18-7A	.34	5.44
000002	16	TRN	P2707-624 BOLT, 3/8 C18-10A	.61	9.76
000002	2	CAS	84330073 1-3/4" BEA C17-10C	71.75	143.50
000002	4	CAS	76079C1 FLANGE / 4 C16-9D	20.00	80.00
000002	6	STN	NSTEEL NEW STEEL LEO-SHOP	6.05	36.30
000002	2	TRN	BOLT1 BOLTS / PE C19	2.78	5.56
000002	1	TRN	BOLT2 BOLTS / PE C19	6.77	6.77
000002	1	CAS	1541560C1 DISC / CLE BN2-11E	81.50	81.50
000002	2	PRM	WIRE ELECTRICAL C22S	.49	.98
070002	2	PRM	W18735 16G BLACK B01-F	.25	.50
000002	1	CAS	121629C3 SWITCH / S C11-9F	35.50	35.50
070002	6	PRM	W19020 GREEN ROLO D03-20G	2.50	15.00
000002	1	CAS	84556153 PULLEY / C BN7-14E	345.00	345.00
000002	1	TRN	P4765-033 LOCK NUT C18-2A	.21	.21
000002	1	TRN	P4767-030 NUT / 5/16 C18-3C	.28	.28
000002	1	CAS	Q3534 PICKER PIN C22-81S	11.50	11.50
000002	1	TRN	BOLT1 BOLTS / PE C19	2.78	2.78
07000	60	STN	BUSHING STOCK / PE LEO-SHOP	4.38	262.80
			** TOTAL PARTS SHOP	1195.21	
				* SEGMENT SUBTOTAL	2520.01

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15 Weld cracks					
Rotor speed changing--Slow Fix leaks on header hoses.					
CORRECTION Went around the machine and cleaned up all the cracks, then welded all of them. I replaced the leaking hydraulic couplers, and orings. Found that the rotor speed sensor was weak, so I removed the chain, and motor mount, and replaced the motor and put it back together, and tested it.					
SHOP LABOR				Total Hours:	5.77
				** TOTAL SHOP LABOR	692.40
PARTS SHOP					
000002		1	TRN BOLT1	BOLTS / PE C19	2.78
000002		2	CAS 9626558	NUT, 1/4 FL C18-3C	.23
000002		1	CAS 84409160	MOTOR / VA C09-10L	99.00
000002		2	CAS 86615558	ISO COUPLE C17S-1C	25.75
000002		2	CAS 14438085	ORING C17S-14C	1.20
				** TOTAL PARTS SHOP	156.14
SHOP SUPPLIES					
07000*			SHOP SUPPLIES		50.00
Thank you for your business!!					
* SEGMENT SUBTOTAL					898.54

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** SUBTOTAL 8036.54
** DISCOUNT -191.00
** SALES TAX 430.89

X _____ Charge Sale

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\$8276.43